



POCKET FILTER, TYPE  
PFG



TESTED TO VDI 6022



ATEX-ZERTIFIZIERUNG

ATEX construction optional

## TYPE PFG



### PREFILTERS OR FINAL FILTERS IN VENTILATION SYSTEMS

Pocket filters for the separation of fine dust

- Filter groups ISO ePM10 and ISO ePM1 (fine dust filters)
- Performance tested to ISO 16890
- Eurovent certification for fine dust filters
- Meets the hygiene requirements of VDI 6022
- High energy efficiency class according to Eurovent
- Non-woven glass fibres, sewn
- Enlarged filter area due to filter pockets
- Low initial differential pressure and high dust holding capacity, ideal airflow conditions due to wedge-shaped filter pockets
- Different numbers of pockets and pocket depths
- Quick installation and filter changing times due to easy, safe handling
- Fitting into standard cell frames for filter walls (type SIF) or into universal casings (type UCA) for duct installation

Optional equipment and accessories

- Front frame made of plastic or galvanised sheet steel
- ATEX construction for protection zones 1 and 2 as well as 21 and 22

## Application



### Application

- Pocket filter made of non-woven glass fibres type PFG for the separation of fine dust
- Fine dust filter: Prefilter or final filter in ventilation systems

### Nominal sizes

- B x H x T [mm]

## Description



### Filter classes

Filter groups

- ISO ePM10 to ISO 16890
- ISO ePM1 to ISO 16890
- Filter classes
- ePM10 60%
- ePM10 75%
- ePM1 60%
- ePM1 75%
- ePM1 90%

### Construction

- PLA: Frame made of plastic
- GAL: Frame made of galvanised steel

### Useful additions

- Filter wall (SIF)

### Construction features

- Wedge-shaped filter pockets
- Frame depth of construction PLA: 25 mm
- Frame depth of construction GAL: 20, 25 mm
- Number of pockets: 3, 4, 5, 6, 7, 8

### Materials and surfaces

- Filter media made of non-woven glass fibres

- Frame made of plastic or galvanised sheet steel

#### Standards and guidelines

- Test according to ISO 16890; international standard for general room air distribution; classification of arrestance efficiency based on the measured fractional arrestance efficiency, which is processed into a reporting system for the fine dust arrestance efficiency (ePM)
- For fine dust filters, the fractional arrestance efficiency of a certain size range is determined by aerosols (DEHS and KCl)
- The filters are classified into filter groups ISO ePM10 and ISOePM1 depending on the tested values
- Construction PLA meets the hygiene requirements of VDI 6022, VDI 3803, DIN 1946 Part 4, ÖNORM H 6021 and ÖNORM H 6020, SWKI VA 104-01 and SWKI 99-3, and EN 16798
- Certificate of conformity for correct use in areas with a potentially explosive atmosphere in accordance with guideline 2014/34/EU and compliance with basic health and safety requirements in accordance with EN 80079-36:2016 and EN 80079-37:2016

## TECHNICAL INFORMATION

TECHNICAL DATA, SPECIFICATION TEXT, ORDER CODE, Related products ^

Fractional efficiency ePM10 [%] to ISO 16890	60	75	–	–
Fractional efficiency ePM1 [%] to ISO 16890	–	–	75	90
Initial differential pressure [Pa] at nominal volume flow rate	50	70	100	140
Recommended final differential pressure [Pa]	250 – 350	250 – 350	250 – 350	250 – 350
Max. operating temperature [°C] for frames made of plastic	60	60	60	60
Max. operating temperature [°C] for frames made of galvanised sheet steel	90	90	90	90

### Specification text

Pocket filters PFG made of non-woven glass fibres as prefilters or final filters for the separation of fine dust in ventilation systems. Filter pockets provide a high dust holding capacity at low initial differential pressure. Pocket filters made of non-woven glass fibres are available in standard and special sizes; variable number of pockets and pocket depth; filter groups ISO ePM10 and ISO ePM1 according to ISO 16890. Pocket filters made of non-woven glass fibres are Eurovent-certified and compliant with VDI 6022 in terms of hygiene. The pocket filters with optional EX protection PFG-EX may be used in areas with potentially explosive atmospheres of zones 1 and 2 as well as zones 21 and 22 (EX II 2G Ex h IIC Gb and EX II 2D Ex h IIIB Db). The filters must be connected to the ground potential. All conductive and dissipative parts must be connected together and grounded. Conductive dusts are excluded from the application. Under no circumstances should metallic foreign materials enter the filter. Ambient temperature range:  $-40\text{ °C} \geq T_a \geq +80\text{ °C}$

### Materials and surfaces

- Filter media made of non-woven glass fibres
- Frame made of plastic or galvanised sheet steel

### Construction

- PLA: Frame made of plastic
- GAL: Frame made of galvanised steel

### Sizing data

- Filter group [ISO 16890]
- Efficiency [%]
- Volume flow rate [m<sup>3</sup>/h]
- Initial differential pressure [Pa]
- Nominal size [mm]

PFG – ePM1 – 90% – PLA – 25 / 592 x 592 x 600 x 8  
 | | | | | | | |  
 1 2 3 4 5 6 7 8

1 Type  
PFG Pocket filters made of non-woven glass fibres

2 Classification  
ePM10 Fractional efficiency ePM10 to ISO 16890  
ePM1 Fractional efficiency ePM1 to ISO 16890

3 Efficiency [%]  
to ISO 16890

4 Construction  
PLA Frame made of plastic  
GAL Frame made of galvanised steel

5 Frame depth [mm]  
20 (Only with GAL)  
25

6 Nominal size [mm]  
B x H x T

7 Number of pockets  
3  
4  
5  
6  
7  
8

**PFG–ePM1–90%–PLA–25/592x592x600x8**  
**Classification** ISO ePM1 to ISO 16890  
**Efficiency** 90 %  
**Construction** Plastic frame  
**Frame depth** 25 mm  
**Nominal size** 592 x 592 x 600 mm  
**Number of pockets** 8

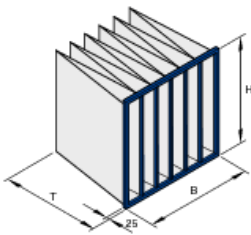
DIMENSIONS



①					②		③	④	⑤
B [mm]	H [mm]	T [mm]	Number of pockets	Filter class	qv [l/s]	qv [m³/h]	ΔpA [Pa]	m²	kg
592	592	600	6	ePM10 60%	944	3400	50	4,4	1,5
490	592	600	5	ePM10 60%	778	2800	50	3,7	1,3
287	592	600	3	ePM10 60%	472	1700	50	2,2	0,9
592	490	600	6	ePM10 60%	778	2800	50	3,6	1,4
592	287	600	6	ePM10 60%	472	1700	50	2,1	0,9
287	287	600	3	ePM10 60%	236	850	50	1,1	0,5
592	892	600	6	ePM10 60%	1417	5100	50	6,6	2
490	892	600	5	ePM10 60%	1167	4200	50	5,5	1,6
287	892	600	3	ePM10 60%	708	2550	50	3,3	1,1
592	592	600	6	ePM10 75%	944	3400	70	4,4	1,5
490	592	600	5	ePM10 75%	778	2800	70	3,7	1,3
287	592	600	3	ePM10 75%	472	1700	80	2,2	0,9
592	490	600	6	ePM10 75%	778	2800	70	3,6	1,4
592	287	600	6	ePM10 75%	472	1700	70	2,1	0,9
287	287	600	3	ePM10 75%	236	850	80	1,1	0,5
592	892	600	6	ePM10 75%	1417	5100	70	6,6	2
490	892	600	5	ePM10 75%	1167	4200	70	5,5	1,6
287	892	600	3	ePM10 75%	708	2550	80	3,3	1,1
592	592	600	8	ePM1 75%	944	3400	70	5,9	2

①			Number of pockets	Filter class	②		③	④	⑤
B [mm]	H [mm]	T [mm]			qv [l/s]	qv [m³/h]	ΔpA [Pa]	m²	kg
490	592	600	7	ePM1 75%	778	2800	100	5,1	1,7
287	592	600	4	ePM1 75%	472	1700	100	2,9	1,1
592	490	600	8	ePM1 75%	778	2800	100	4,9	1,7
592	287	600	8	ePM1 75%	472	1700	100	2,8	1,1
287	287	600	4	ePM1 75%	236	850	100	1,4	0,6
592	892	600	8	ePM1 75%	1417	5100	100	8,8	2,4
490	892	600	7	ePM1 75%	1167	4200	100	7,7	2,2
287	892	600	4	ePM1 75%	708	2550	100	4,4	1,4
592	592	600	8	ePM1 90%	944	3400	100	5,9	2
490	592	600	7	ePM1 90%	778	2800	140	5,1	1,7
287	592	600	4	ePM1 90%	472	1700	140	2,9	1,1
592	490	600	8	ePM1 90%	778	2800	140	4,9	1,7
592	287	600	8	ePM1 90%	472	1700	140	2,8	1,1
287	287	600	4	ePM1 90%	236	850	140	1,4	0,6
592	892	600	8	ePM1 90%	1417	5100	140	8,8	2,4
490	892	600	7	ePM1 90%	1167	4200	140	7,7	2,2
287	892	600	4	ePM1 90%	708	2550	140	4,4	1,4

Dimensional drawing of PFG-...-PLA/...



## TROX GmbH



Heinrich-Trox-Platz  
D-47504 Neukirchen-Vluyn  
Tel.: +49 (0)2845 202-0  
Fax: +49 (0)2845 202-265

## myTROX Services

- > Order-Status
- > TROX Academy
- > Catalogue Download
- > Your contact partner
- > Online fault report
- > BIM

## Service-Hotlines

Sales Germany  
and technical consulting  
+49 (0)2845 202-0  
[Contact](#)

Technical service  
+49 (0)2845 202-400  
[Contact](#)

## TROX IN SOCIAL WEB