



Z-line filter, construction CBC



**Z-LINE FILTER,
CONSTRUCTION PLA**

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ZLW

FOR HIGH DUST CONCENTRATIONS OR AS A PREFILTER FOR FINE DUST FILTERS

Z-line filter for the separation of coarse dust, used as the first stage in ventilation and air conditioning units or as prefilters for high-quality filter stages

- Filter group ISO Coarse (Coarse dust filter)
- Large filter area due to folding
- Low differential pressures at high volume flow rates
- Moisture-resistant cardboard frame
- Optional frame made of plastic, galvanised sheet steel, stainless steel or aluminium
- Optionally with flat seal
- Tested according to ISO 16890

Application

- Z-line filter type ZLW for the separation of coarse dust in ventilation and air conditioning systems
- Coarse dust filter: Prefilter in ventilation systems

Special features

- High dust holding capacity at low initial differential pressure
- Long filter life
- Quick fitting and removal
- Low weight and small transport volume
- Can be easily and safely disposed of in municipal refuse incineration plants as emissions are low in harmful substances

Nominal sizes

- B × H × T [mm]

Filter classes

Filter group

- ISO Coarse to ISO 16890

Filter classes

- Coarse 90 %
- Coarse 60 %

Construction

- PLA: Frame made of plastic
- PLAF: Frame made of plastic with 25 mm flange
- CBG: Cardboard frame glued
- CBC: Cardboard frame punched
- CBS: Cardboard frame stapled
- GAL: Galvanised sheet steel
- STA: Stainless steel
- AL: Aluminium

Useful additions

- Standard cell frame (SCF-B), filter wall (SIF), universal casing (UCA)

Construction features

- Folded filter media
- Moisture-resistant, stable cardboard frame
- Available in various filter classes and sizes, including commercial installation depths and cross-sections

Materials and surfaces

- Filter media made of synthetic fibres
- Cardboard frame
- Optional frame made of plastic, galvanised sheet steel, stainless steel or aluminium
- Optionally with flat profile seal on the upstream or downstream side or on both sides

Standards and guidelines

- Test according to ISO 16890; international standard for general ventilation and air conditioning; classification of efficiency based on the measured fractional efficiency, which is processed into a reporting system for the fine dust efficiency (ePM)
- For coarse dust filters, the gravimetric separation is measured with synthetic dust
- The filters are classified into filter group ISO Coarse depending on the tested values
- For fine dust filters, the fractional arrestance efficiency of a certain size range is determined by aerosols (DEHS and KCl)
- The filters are classified into filter groups ISO ePM10, ISO ePM2.5 and ISO ePM1 depending on the tested values

TECHNICAL INFORMATION

Gravimetric efficiency Coarse [%] according to ISO 16890	60	90
Nominal face velocity [m/s]	2.5	2.5
Initial differential pressure [Pa] at nominal volume flow rate for T = 48 mm	50	90
Initial differential pressure [Pa] at nominal volume flow rate for T = 96 mm	35	70
Maximum operating temperature [°C]	60	60
Maximum relative humidity [%]	100	100

Specification text

Z-line filter type ZLW for the separation of coarse dust when used as prefilters in ventilation and air conditioning systems. Z-line filters are available in various filter sizes, including common installation depths and cross-sections, filter group ISO Coarse according to ISO 16890. The filter media is folded, increasing the dust holding capacity and extending the filter life.

Special features

- High dust holding capacity at low initial differential pressure
- Long filter life
- Quick fitting and removal
- Low weight and small transport volume
- Can be easily and safely disposed of in municipal refuse incineration plants as emissions are low in harmful substances

Materials and surfaces

- Filter media made of synthetic fibres
- Cardboard frame
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Construction

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Sizing data

- Filter group [ISO 16890]
- Efficiency [%]
- Volume flow rate [m³/h]
- Initial differential pressure [Pa]
- Nominal size [mm]

ZLW	-	Coarse	-	60 %	-	CBG	/	592 × 592 × 48	/	FNB
1		2		3		4		5		6

1 Type
ZLW Z-line filter

2 Classification
Coarse Gravimetric separation efficiency according to ISO 16890

3 Separation efficiency
Separation efficiency [%] according to ISO 16890

4 Construction
CBG Cardboard frame, glued
CBC Cardboard frame, punched
CBS Cardboard frame, with clamps
PLA Plastic frame
PLAF Plastic frame with 25 mm flange
GAL Frame made of galvanised sheet steel
STA Frame made of stainless steel
AL Aluminium frame

5 Nominal size [mm]
Specify size (width × height × depth)6 Seal
No entry: without seal
FNU Flat seal on the upstream side
FND Flat seal on the downstream side
FNB Flat seal on both sides
ZLW-Coarse-90%-PLA/592×592×48
Classification ISO Coarse to ISO 16890
Efficiency 90 %
Construction Plastic frame
Nominal size 592 × 592 × 48 mm